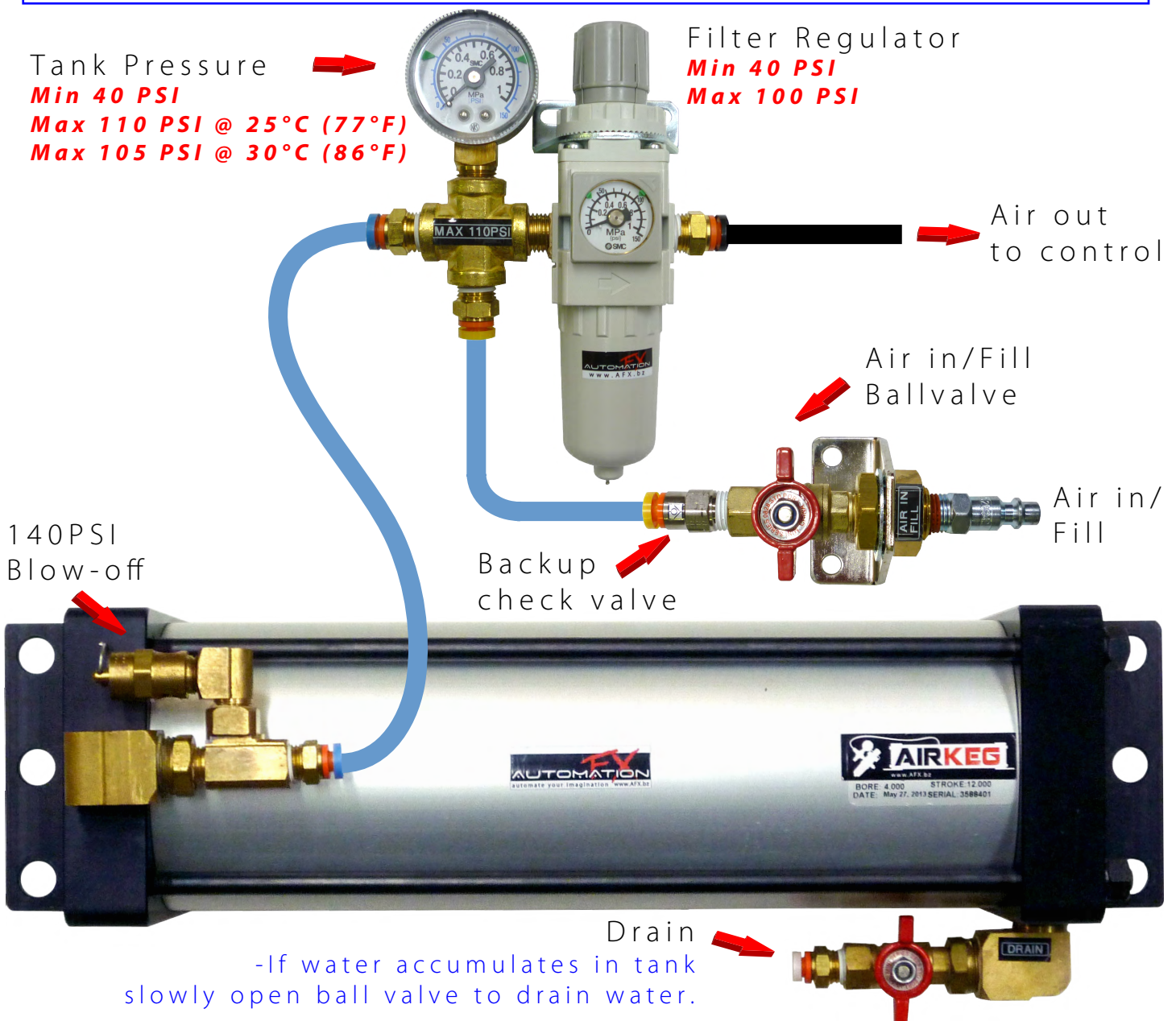


**AirPux 2.5" Dual Wheel Caster: set between 40-65 PSI**  
**AirPux 3" Single Wheel Caster: set between 40-100 PSI**  
 -Increase pressure until unit fully lifts, then increase additional 10 PSI.  
 (ex. lifts at 55 PSI, set at 65 PSI)

**AirPux Brake: set between 40-100 PSI**  
 -AirPux Brakes are not meant to lift, only apply friction force to the floor.  
 -Increase pressure until unit just starts to lift, then decrease by 5 PSI until unit lowers. (ex. lifts at 55 PSI, set at 50 PSI)  
 \*If unit still lifts at the minimum 40 PSI set Filter Regulator at 40 PSI and use AirPux Brake Regulator (see Control Page) to set AirPux Brake pressure/force.



Use tube cutters to cut tube and ensure all cuts are straight to void leaks. Careful not to kink tube while going around corners.